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Revision	Amendment	Deviation	Spec Title	Comments	Accurus Reference
F AY			Anodic Coatings for Aluminum and Aluminum Alloys INDIVIDUAL FINISH AND PROCESS CODES		Gulfstream
S			FINISH CODES FOR F-16 AIR COMBAT FIGHTER		LM
J			Finish Specification for JSF Weapons System		LM
L			ENGINEERING REQUIREMENTS FOR MACHINED PARTS		LM
С			DRILLING AND MACHINING OF COMPOSITE AND COMPOSITE/METAL STACKS		LM
Н			CONTROL OF F-35 AIR VEHICLE CRITICAL PARTS, GENERAL SPECIFICATION FOR		LM
J		BAE	Marking Specification for JSF Aircraft and Support Equipment		LM
G		F35-02-All	Integral Fuel Tank Sealing, JSF Air Vehicle		LM
G H			Electrical Bonding ENVIRONMENTAL AND PRESSURE SEALING, AIRCRAFT		LM LM
F			APPLICATION OF CORROSION RESISTANT TOPCOAT		LM
Α			APPLICATION OF PAINT REPLACEMENT APPLIQUÉ		LM
J			Application of Seals, Spacers and Gaskets		LM
H		1	BONDING AND COBONDING PARTS WITH EPOXY MATERIALS THREAD ROLLING OF STEEL AND TITANIUM ALLOY COMPONENT		NG LM
A			Flight Science Critical Parts, General Specification for Control of		LM
A			INSTALLATION OF FASTENER PLUGS		LM
В			F-35 OML Topcoat Scuff and Refresh Process		LM
G	_	F-V01	Titanium Alloy Castings Ti 6Al-4V, Vacuum Melted, Investment, Hot		l LM
	-	-	Isostatically Pressed, Beta Annealed and Stress Relieved		
<u>-</u> В	-		Aluminum Beryllium Alloy 363, Investment Castings ALUMINUM ALLOY EXTRUDED SHAPES		LM LM
A	-	-	7050 – T76511 or 7050-O Extrusions		LM
A	-	-	Aluminum Beryllium Extrusions (AM162)		LM
-	-	-	TITANIUM ALLOY EXTRUSIONS, TI-6AL-4V, BETA Processed AND ANNEALED		LM
-	-	-	Aluminum Alloy Forgings 7050-01, High Temperature Annealed		LM
Α	A03	-	Titanium Alloy Plate, Damage Tolerant Grade, Ti-6Al-2Sn-2Zr-2Mo-2Cr-0.15Si ELI		LM
В	-	-	Titanium Alloy Forgings, Damage Tolerant Grade, TI-6AL-4V (ELI) Beta Annealed		LM
-	-	-	Alloy Bars, Corrosion Resistant, 20CR-35NI-35CO-10MO, with Controlled Fracture Toughness		LM
D	A01	_	Aluminum Alloy Plate, 2124-T8151, Fracture Toughness Tested		LM
В	-		Aluminum Alloy Plate 2124-T851, Fracture Toughness Tested		LM
А	-	-	2024-T3, -T81, -T351, -T851 Aluminum Sheet and Plate, Chemical Milling Quality		LM
Α	-	-	Beryllium-Beryllium Oxide Constraining Core		LM
В	A01	-	Titanium Alloy Plate, Damage Tolerant Grade, Ti-6Al-2Sn-2Zr-2Mo-2Cr-0.23Si (ELI)		LM
В	-	-	Titanium Alloy Sheet, Damage Tolerant Grade, Ti-6Al-2Sn-2Zr-2Mo- 2Cr-0.23 Si (ELI)		LM
В	A01	-	Titanium Alloy Plate, Damage Tolerant Grade, Ti-6Al-4V (ELI) Beta Annealed		LM
_	-	_	Aluminum Alloy Plate, 2124-T8151 Fracture Toughness Tested		LM
Α	A02	-	Aluminum Alloy Plate, 7050-T7451, Fracture Toughness Tested		LM
Α	-	-	Al-Be Met TM AM 162 Sheet		LM
C	A01	-	7475-0 Aluminum Alloy Sheet, Fracture Toughness Tested		LM
A F	-	-	Titanium Alloy Welding Wire, Ti-6Al-2Sn-2Zr-2Mo-2Cr-0.23Si (ELI) Low Density Waterborne Epoxy Primer		LM LM
A	-	-	Coating, Moisture Barrier and Abrasion Resistant, for Protection of Polyurethane Foam Insulation		LM
С	A01	-	Non-Chromated Low Density Waterborne Epoxy Primer		LM
A	A01	-	Non-Chromated Solvent borne Epoxy Primer		LM
-	1	-	Sealant, Integral Fuel Tank and General Usage		LM
A	-	-	General Purpose Adhesives, Polysulfide Rubber Base		LM
В	-	-	Fast Low Temperature Curing Polythioether Integral Fuel Tank Sealant		LM
ED-SEE- 5PD40835-	-	-	Authorized Material Substitutions for Use on the F-22 Aircraft and Ground Support Equipment		LM
REV AD	-	-	Approved LM Aero - FW Materials for Substitution of LM Aero - M and		LM
Α	-	-	F-22 Materials for Tube Assemblies F-22 Material Specification Master List		LM
D	A01	-	Metal Removal, Engineering Requirements		LM
С	-	-	Forming of Aluminum Alloys, Engineering and Inspection Requirements		LM
A	-	-	Shot Peening of Metal Parts, Engineering and Inspection Requirements		LM
-	-	-	Sheet and Extruded Metal Forming Tolerances		LM
Е	-	-	Forming of Titanium, Engineering and Inspection Requirements		LM
Α	_	_	Forming of Ferrous and Nickel Alloys, Engineering and Inspection		LM
			Requirements Class Road Rosping		
	-	-	Glass Bead Peening	l .	LM

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Revision	Amendment	Deviation	Spec Title	Comments	Accurus Reference
-	-	-	Drilling/Reaming and Grinding of High Strength Steel and Grinding of Chrome Plate Steel Parts, Engineering and Inspection Requirements		LM
В	-	-	Castings, Aerospace Quality, Engineering and Inspection Requirements		LM
С	1	-	Surface Roughness and Tolerances for Machined Surfaces, Engineering and Inspection Requirements		LM
Α	-	-	Shot Peening of Metal Parts		LM
J	-	-	Standard Machining Practices, Tolerances and Allowances For Metallic Parts		LM
A	-	-	Fabrication of Titanium and Titanium Alloys Processing of Titanium and Titanium Alloy Structural Parts		LM LM
A	-	-	Hole Preparation in Low Alloy High Strength Steel		LM
Α	-	-	Processing of Alloy Steels Before and After Heat Treatment to 220 KSI UTS, and Higher		LM
D	-	-	Processing of Precipitation Hardening Stainless Steels Before and After Heat Treatment		LM
Α	-	-	Carbon and Alloy Steels, Heat Treatment and Processing of (Below 220 KSI)		LM
Р	-	-	Installation Procedure for Bonded Nutplates		LM
Α	A01	-	Installation Procedure for Swaged Grommets		LM
В	3	-	Installation Procedure for Clamps		LM
В	-	-	Installation Procedure for Radius Blocks		LM
H	-	- F-V02	F-22 Mid-Fuselage Fastener Installation Bolt, Screw, and Nut Installation, General Requirements for		LM LM
L	-	V01-G	Fastener Installation, Solid Rivets, Blind Rivets, and Blind Bolts		
M C	A01	(Boeing) B-V01	Lockbolts, Installation of		LM LM
G	A01	D-V01	Eddie Bolt System, Installation of		LM
В	-	V02	Rivetless Nutplates, Cold Expanded into Aluminum or Titanium, Installation of		LM
D	-	-	Coupling Installation, Flexible		LM
С	-	V01	Bonding of studs, Brackets and Flight Test Hardware		LM
Α	-	C-V03	Structural Panel Fasteners, Installation of		LM
С	-	-	Installation of Bearings, Staked and Swaged		LM
С		-	Requirements for Ultrasonic Inspection Procedures for Bonded and Composite Structures		LM
-	-	-	Requirements for Eddy Current Inspection Procedures		LM
В	-	-	Requirements for Radiographic Inspection Procedures for Metal Structures		LM
D	-	-	Requirements for Penetrant Inspection Procedures		LM
В	-	-	Requirements for Magnetic Particle Inspection Procedures		LM
В	-	-	Requirements for Ultrasonic Inspection Procedures for Raw Material (Metal)		LM
A	A01	-	Hardness and Conductivity Testing, Nondestructive Methods for Verifying Heat Treat Condition		LM
В	- 01	-	Magnetic Particle Inspection, Requirements for		LM
D B	A01	-	Penetrant Inspection, General Requirements for		LM LM
В	-	-	Etch Inspection of Machined or ground High Strength Steel Parts General Inspection Requirements for Castings		LM
-	-	-	Ultrasonic Inspection, General Requirements for		LM
-	-	-	Inspection, Eddy Current		LM
А	-	-	Inspection, Demonstration Requirements for Nondestructive Inspection		LM
С	-	B-V01	Inspection, Acceptance Criteria for Metal Parts		LM
А	-	-	Inspection, Eddy Current of Fracture/Durability Critical Pins, Bolts and Fasteners with Reduced Ignition Assumed Flaw Sizes		LM
В	-	-	Inspection, Ultrasonic, of Titanium Alloy Castings Using Phased Array Techniques		LM
С	-	-	Inspection, First Article, Forgings and Machined Forgings		LM
-	-	-	Correlation Procedure for Ultrasonic Systems		LM
	A01	V01	Ammonium Bifluoride Etch Inspection of Titanium Alloys		LM
D D	-	-	Stress Relieving, Baking, and Cold Treatment of Steel Parts Heat Treatment of Titanium and Titanium Alloys		LM LM
A	-	-	Heat Treatment of Alloy Steels to 220 KSI, Ultimate Tensile Strength		LM
K	A01	-	and Higher Integral Fuel Tank Sealing F-22 Mid-Fuselage		LM
H	A01	-	Integral Fuel Tank Sealing F-22 Mid-Fuselage Integral Fuel Tank Sealing, Forward Fuselage, F-22 Aircraft		LM
E	-	-	Integral Fuel Tank Sealing, F-22 Aircraft		LM
K	A01	-	Environmental and Pressure Sealing F-22 Aircraft		LM
В	-	-	Repair of F-22 Fuel Tank Leaks		LM
A	-	-	Requirements for Etch/Cleaning Prior to Penetrant Inspection		LM
D	-	-	Cleaning of Titanium and Titanium Alloys		LM
В	-	-	Cleaning of Carbon and Low Alloy Steels		LM
F	-	-	Cleaning of Aluminum and Aluminum Alloys Cleaning of Corrosion and Heat Resistant Alloys and Nickel and Nickel		LM
A D	A01 A05	-	Alloys Surface Preparation of Parts for Adhesive Bonding		LM LM
D	CUA	-	Journace Freparation of Farts for Auriestive bonding		LIVI

Revision	Amendment	Deviation	Spec Title	Comments	Accurus Reference
-	-	-	Stripping of Organic Finishes (Paints), F-22 Aircraft		LM
-	-	-	Cleaning of Copper and Copper Alloys		LM
A	-	-	Conversion Coating of Titanium Alloys		LM
E	-	-	Chemical Protective Film for Titanium Alloys		LM
A	-	-	Passivation of Stainless Steels Chemical Protective Film for Aluminum and Aluminum Alloys		LM LM
A	-	-	Chemical Film Treatment, Colored, Non-Immersion, for Aluminum and		LIVI
E	-	-	Aluminum Alloys		LM
А	-	-	Phosphoric Acid Anodizing of Aluminum and Aluminum Alloys		LM
В	-	-	Corrosion Resistant Copper Plating of Aluminum		LM
В	-	-	Boric Acid - Sulfuric Acid Anodizing of Aluminum and Aluminum Alloys		LM
A	-	_	Nickel and Cadmium Plating, Electrodeposited, Stylus Applied		LM
C	A04	_	Finish Specification for F-22 Weapon System (LFWC Operations)		LM
A	-	-	Corrosion Preventive Compounds, Application of		LM
W	-	-	Application of Primer Coatings		LM
K	-	-	Touchup Requirements for Organic and Chemical Finishes		LM
С	-	-	Integral Fuel Tank Coating, Preparation and Application of		LM
М	-	-	Organic Coatings, Application of		LM
Α	-		Application of High Temperature Exterior Primer		LM
С		-	Application of High Temperature Exterior Topcoat		LM
-	-	-	Exterior Coating Systems Requirements, F-22 Aircraft		LM
J	-		Finish Requirements, F-22 Aircraft		LM
В	1	-	Installation of Shrink Fit Bearings		LM
В	V01		Solid Film Lube		LM
L	A02	-	Marking of Parts and Assemblies for Identification and Inspection, F-22 Aircraft		LM
E	A01	-	Electrical Bonding		LM
C	A04	-	Bonding, Electrical		LM
Α	-	-	Fracture/Durability Control Specification for Titanium Bulkheads F.S. 540, 583, 610 and 637		LM
Α	-	-	Castings and Forgings, Dimensional Control of		LM
С	A02	-	Conductivity and Hardness Testing of Aluminum Alloys		LM
F	-		Application of 5PTMRL07 Exterior Coating		LM
D		-	Application of 5PTMRL21 Exterior Polyurethane Coating		LM
E	-	E-V06	Fracture/Durability Critical Parts, General Specification for Control of		LM
В	-	V04	Wind Swept Surface Parts, General Specification for Control of		LM
Α	-	-	Protection of Parts and Materials in Storage and in Process of Fabrication, Assembly and Transportation		LM
-	-	-	Approved LM Aero - FW Process Specifications for Substitution of LM		LM
			Aero - M Process Specifications for Tube Assemblies		BDS
H			Finish Specifications for F-15 Aircraft Process Specification for Machine Finish Requirements		NGC
E			Process Specification for Forming Aluminum Alloys		NGC
A		CN AZ70	Fabrication of Steel Alloy Extruded Shapes		NGC
В			Fabrication of Sheet Metal Parts		NGC
A			Grinding High Strength Steel and Chrome Plated High Strength Steel		NGC
Α			Drilling, Reaming and Honing High Strength Steel		NGC
C			Process Specification for Metallic Material Substitutions		NGC
A			process Specification for Metallic Material Substitutions process Specification for Etching Prior to Penetrant Inspection		NGC
			Process Specification for Structural Adhesive Bonding with Epoxy Film		
E	A425		Adhesive		NGC
Е	A602		Process Specification for Structural Adhesive Bonding with Epoxy Paste Adhesive		NGC
М	A457, A424		Process Specification for Adhesive Bonding of Nutplates, Studs, Standoffs, Cable Tie Mounts and Bushings		NGC
E	A490		Process Specification for Non-Structural Adhesive Bonding with Epoxy Paste Adhesive		NGC
D	A443, A421,		Process Specification for Non-Structural Bonding with Silicone		NGC
В	A404, A363		Adhesive Process Specification for Pressure Sensitive Adhesive (PSA),		
В			Application of Process Specification for Surface Preparation for Structural Adhesive		NGC
D	A097		Bonding		NGC
В	A522		Process Specification For Cleaning, Surface Treatments and Inorganic Coatings for Metallic Surfaces		NGC
В	A393		Process Specification For Cleaning and Surface Preparation of Titanium and Titanium Alloys		NGC
Α			Process Specification for Stripping of Organic Coatings		NGC
	A.F.0.4		Process Specification for Marking of Fabricated Parts and Assemblies		
F	A501		·		NGC
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N A450 PORSESS OFFICIANTS APPELICATION AND CONTROL OF PORSESS Specification for Preparation, Rearring and Countersenting of Round Holes in Metalia Components and Assembles Structure NGC ASSIS Process Specification for Installation of Blind Rivers and Blind Bulls NGC Process Specification for Installation of Blind Rivers and Blind Bulls NGC B. Process Specification for Installation of Blind Rivers and Blind Bulls NGC Process Specification for Installation of Blind Rivers and Blind Bulls NGC NGC Process Specification for Installation of Editie Bolts NGC Process Specification for Installation of History Structure NGC ASSIS Process Specification for Installation of History Structure NGC ASSIS Process Specification for Installation of History Structure NGC Process Specification for Installation of NGC Process Specification for Reviews Bullings and Blind Nat Assembles: Installation of Process Specification for Sould Rivers, Installation of NGC Process Specification for Sould Rivers, Installation of NGC Process Specification for Magnetic Particle Inspection NGC Process Specification for National Nation of Process Specification of National Nation		- amortamient		1		
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	2019	E1		Standard Practice for Ultrasonic Inspection of Aluminum-Alloy Wrought Products		ASTM

Revision	Amendment Dev	viation Spec Title	Comments	Accurus Reference
2017		Standard Test Method for Determining Electrical Conductivity Using the Electromagnetic (Eddy Current) Method		ASTM
2021		Standard Practice for Liquid Penetrant Testing		ASTM
22A		Standard Practice for Magnetic Particle Testing		ASTM
2018		Standard Practice for Radiographic Examination (X-Ray)		ASTM
2024		Standard Test Methods for Rockwell Hardness of Metallic Materials		ASTM
AA	D 0.00	PREFACE		BCA
BB N	Dep 9-66	SEALING, GENERAL		BCA BCA
		CUT OFF, END FORMING, HANDLING AND MARKING OF TUBES		
Н		AND DUCTS TUBE INSTALLATION, TUBE FITTING TIGHTENING AND TUBE		BCA
K		CLAMPING		BCA
Н		INSTALLATION OF EXTERNALLY SWAGED HYDRAULIC FITTINGS		BCA
Е		FORMING AND STRAIGHTENING OF DUCTS		BCA
ORG		FLARELESES TUBE END ROLLER SWAGE FABRICATION, 5080		BCA
F		PSI RATED INSTALLATION OF AXIALLY SWAGED HYDRAULIC FITTINGS		BCA
		LUBRICATION OF AXIALLY SWAGED HYDRAULIC FITTINGS LUBRICATION OF FITTINGS; INSTALLATION OF FITTINGS IN		
М		BOSESES (PORTS) AND BULKHEADS		BCA
R		INSTALLATION OF PERMANENT FASTENERS		BCA
V		SOLID RIVET INSTALLATION		BCA
AP		PERMANENT STRAIGHT SHANK FASTENER INSTALLATION		BCA
J		BLIND FASTENER INSTALLATION		BCA
Α		ONE SIDED INSTALLATION BOLTS - INSTALLATION AND INSPECTION		BCA
Н		MATERIAL SUBSTITUTIONS AND EQUIVALENTS		BCA
В		MATERIAL PART AND Process SUBSTITUTIONS AND		BCA
		EQUIVALENTS MATERIAL PART AND Process SUBSTITUTIONS AND		
D		EQUIVALENTS MATERIAL PART AND Process SUBSTITUTIONS AND		BCA
С		EQUIVALENTS		BCA
E		MATERIAL PART AND Process SUBSTITUTIONS AND EQUIVALENTS		BCA
Α		ATTAINMENT OF CYLINDRICAL FITS		BCA
V		APPLICATION OF LUBRICANTS		BCA
AG		BOLT AND NUT INSTALLATION		BCA
AC		APPLICATION OF ADHESIVES		BCA
E AA		APPLICATION OF RETAINING COMPOUNDS CHROMIC ACID ANODIZING		BCA BCA
B		RIVET AND COLLAR ASESEMBLY INSTALLATION		BCA
Y		CADMIUM PLATING		BCA
М		SULFURIC ACID ANODIC FILMS		BCA
Р		SMOOTHING AND FAIRING		BCA
G		GRINDING OF CHROMIUM PLATE		BCA
Т		TEMPORARY PROTECTION OF PRODUCTION MATERIALS, PARTS, AND ASSEMBLIES		BCA
N		TEMPORARY PROTECTION OF PRODUCTION MATERIALS, PARTS AND ASESEMBLIES WITH COATINGS		ВСА
J		TEMPORARY PROTECTION OF PRODUCTION MATERIALS, PARTS AND ASSEMBLIES WITH NON-ADHERENT FILM AND		ВСА
E		SHEET COVERINGS TEMPORARY PROTECTION OF PRODUCTION MATERIALS,		BCA
_		PARTS AND ASESEMBLIES WITH PRESERVATIVES TEMPORARY PROTECTION OF PRODUCTION MATERIALS,		20.1
R		PARTS, AND ASESEMBLIES WITH PRESESURE SENSITIVE TAPE		BCA
Υ		GRINDING OF ALLOY STEEL		BCA
K		DIMPLING AND COUNTERSINKING		BCA
Α		MANUFACTURE AND INSPECTION OF SERRATIONS (CYLINDRICAL)		BCA
D		RIVETING IN TITANIUM		BCA
K		INSTALLATION OF INTERFERENCE FIT, RADIUS LEAD-IN FASTENERS		BCA
С		PLUGS PERMANENT, DRILL PASESAGE, INSTALLATION		BCA
T		FASTENER INSTALLATION IN COMPOSITE STRUCTURES		BCA
E		SOLID RIVET INSTALLATION IN COMPOSITE STRUCTURES		BCA
AG		ELECTRICAL BONDING		BCA
N		FORMING, STRAIGHTENING AND FITTING METAL PARTS		BCA
K		SURFACE AND EDGE INTEGRITY OF METAL PARTS		BCA
<u>K</u>		METAL PART FORMING, STRAIGHTENING AND FITTING		BCA
A		IDENTIFICATION OF RUBBER AND RUBBER-LIKE MATERIALS		BCA
AK		PART MARKING PART MARKING OF MACHINE READABLE INFORMATION WITH		BCA
Ε		LABELS		BCA

Revision	Amendment	Deviation	Spec Title	Comments	Accurus Reference
J			APPLICATION OF STENCIL AND INSIGNIA MARKINGS		BCA
Α			FILLING OF ENGRAVED MARKINGS		BCA
В			ALUMINUM PLATING, ION VAPOR DEPOSITED		BCA
K			MANUFACTURE OF LOW TEMPERATURE AUTOCLAVE CURED EPOXY STRUCTURAL PARTS		BCA
14			MANUFACTURING OF HIGH TEMPERATURE RESISTANT EPOXY		504
K			STRUCTURAL PARTS		BCA
K			ACID ETCH AND ELECTROCHEMICAL ETCH MARKING		BCA
Y			PENETRANT METHODS OF INSPECTION		BCA
V			MAGNETIC PARTICLE INSPECTION Process SPECIFICATION FOR STRUCTURALLY BONDING METAL		BCA
Α			TO METAL (BMS5-15)		BCA
J			ULTRASONIC INSPECTION		BCA
Α			ULTRASONIC INSPECTION OF WELDS		BCA
D			ULTRASONIC INSPECTION OF TUBING		BCA
Α			ULTRASONIC INSPECTION OF WROUGHT MATERIALS, IMMERSION TESTING		BCA
			HOLE PREPARATION, MACHINING, AND GRINDING OF STEELS		204
L			1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1		BCA
Т			MACHINING AND CUTTING TITANIUM		BCA
В			STRUCTURALLY BONDING METAL-TO-METAL WITH ROOM		BCA
A			TEMPERATURE CURING ADHESIVES (BMS 5-49) MACHINING BERYLLIUM		BCA
H			RIVET-BONDING WITH STRUCTURAL ADHESIVES		BCA
AH			HEAT TREATMENT OF ALUMINUM ALLOYS		BCA
W			HEAT TREATMENT OF TITANIUM AND TITANIUM ALLOYS		BCA
W			HEAT TREATMENT OF ALLOY STEELS		BCA
L			HEAT TREATMENT OF CORROSION RESISTANT STEEL		BCA
H M			INDUCTION HEAT TREATMENT OF AIRCRAFT STEELS TEMPERATURE CONTROL FOR Processing OF MATERIALS		BCA BCA
C			ELECTROPOLISHING AND ELECTROCHEMICAL DEBURRING		BCA
H			SURFACE TREATMENTS FOR FERROUS ALLOYS		BCA
С			COLORED CHEMICAL CONVERSION COATINGS FOR ALUMINUM		BCA
F			APPLICATION OF URETHANE EXTERIOR COATINGS		BCA
G F			BORIC ACID - SULFURIC ACID ANODIZING ZINC-NICKEL ALLOY PLATING		BCA BCA
ORG			MACHINING OF COPPER BERYLLIUM ALLOYS		BCA
С			Process FOR FORMING BAC1522 PROFILE TUBE EXTRUSIONS		BCA
G			HARDNESES TESTING		BCA
D			EDDY CURRENT ELECTRICAL CONDUCTIVITY INSPECTION		BCA
B B			INSPECTION OF CASTINGS PHOSPHORIC ACID ANODIZING		BCA BCA
D			SOL-GEL CONVERSION COATINGS FOR ALUMINUM ALLOYS		BCA
			LOW HYDROGEN EMBRITTLEMENT STYLUS ZINC-NICKEL		1
В			ALLOY PLATING		BCA
D			APPLICATION OF SOL-GEL CONVERSION COATINGS ON		BCA
			CORROSION RESISTANT ALLOYS		
Α			VIBRATORY PEENING LOW HYDROGEN EMBRITTLEMENT ZINC-NICKEL ALLOY		BCA
F			PLATING		BCA
Α			APPLICATION OF HIGH TEMPERATURE SOL-GEL COATINGS		BCA
G			ZINC PLATING		BCA
R			CADMIUM PLATING		BCA
N Y			APPLICATION OF ORGANIC FINISHES HARD CHROMIUM PLATING		BCA BCA
J			ELECTROPLATING OF ALUMINUM ALLOYS		BCA
F			SILVER PLATING		BCA
Н			PREPARATION OF COLORED ANODIC FILMS		BCA
J			LOW HYDROGEN EMBRITTLEMENT CADMIUM PLATING		BCA
AB			CHEMICAL CONVERSION COATINGS FOR ALUMINUM AND ALUMINUM ALLOYS		BCA
			APPLICATION OF ABRASION RESISTANT FINISH TO MAGNESIUM		
Α			ALLOY PARTS		BCA
F			COPPER PLATING		BCA
A			APPLICATION OF ORGANIC FINISHES HIGH SPEED		BCA
Y			Application of Siliconized Coatings To Molybdenum Alloys		BCA
K E			STRIPPING ORGANIC MATERIALS General Requirements for the Application of Paint		BCA BCA
<u> </u>			ELECTROLESES NICKEL PLATING		BCA
V			SHOT PEENING		BCA
D			SHOT PEEN FORMING		BCA
D			SHOT PEENING - SELF CONTAINED		BCA
Α			APPLICATION OF COATINGS AND SEALANTS IN INTEGRAL		ВСА
J			WATER TANKS ANODIZING OF MAGNESIUM ALLOYS (DOW 17)		BCA
J			APPLICATION OF CHEMICAL AND SOLVENT RESISTANT		1
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E APPLICATION OF SYNOROL RESISTANT FINISHEST O BCA MACHESIMA DRIMA AND QUADANTS MACHESIMA DRIMA MACHESIMA DRIMANS M	Revision	Amendment Deviati	on Spec Title	Comments	Accurus Reference
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A APPLICATION OF SOL-GEL COATING FOR TITANIUM PAINTING D LIQUID PENETRANT INSPECTION BCA PSD 6-6 LIQUID PENETRANT INSPECTION BCA PSD 6-4 LIQUID PENETRANT INSPECTION BCA PSD 6-9 LIQUID PENETRANT INSPECTION BCA PSD 6-10 LIQUID PENETRANT INSPECTION BCA PSD 8-2 LIQUID PENETRANT INSPECTION BCA PSD 8-3 LIQUID PENETRANT INSPECTION BCA C ULTRASONIC INSPECTION, WROUGHT PRODUCTS Material N Definition of Finish Codes 41505 Definition of Finish Codes 41613 Definition of Finish Codes Mandatory BDS 41739 Definition of Finish Codes Mandatory BDS 41739 Definition of Finish Codes Mandatory BDS 412247 Definition of Finish Codes Mandatory BDS A1739 Definition of Finish Codes Mandatory BDS A2 BFQML-0003- BFQML-0003- CALUMINUM ALLOY FORGINGS, HEAT TREATED (MODIFICATION OF SPECIFICATION QO-A-367C) LM FQML-0022- CORE MATERIAL, CORROSION AND HEAT RESISTING STEEL HONEYCOMB, 17-7PH AND PH 15-7 MO LM LM LM LM LM LM LM LM LM LM LM LM LM		QPL REV F	RESISTANT 7		
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A2247 Definition of Finish Codes Mandatory BDS Jan-23 Defense Acquisition Regulations System, DoD https://www.gpo.gov/fdsys/ Material B					
B FQML-0003- 2 PRIMER, EPOXY BASE LM A(1) FQML-0004- 1 ENAMEL, EPOXY BASE LM - 2 ALUMINUM ALLOY FORGINGS, HEAT TREATED (MODIFICATION OF SPECIFICATION QQ-A-367C) LM E FQML-0022- 4 CORE MATERIAL, CORROSION AND HEAT RESISTING STEEL HONEYCOMB, 17-7PH AND PH 15-7 MO LM				Mandatory	BDS
B 2	Jan-23			https://www.gpo.gov/fdsys/	Material
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- 2 ALUMINUM ALLOY FORGINGS, HEAT TREATED (MODIFICATION OF SPECIFICATION QQ-A-367C) E FQML-0022- CORE MATERIAL, CORROSION AND HEAT RESISTING STEEL HONEYCOMB, 17-7PH AND PH 15-7 MO LM	A(1)		ENAMEL, EPOXY BASE		LM
E FQML-0022- CORE MATERIAL, CORROSION AND HEAT RESISTING STEEL LM LM LM	-				LM
	E		CORE MATERIAL, CORROSION AND HEAT RESISTING STEEL		LM
D 1 PLATE (A modification of QQ-A-250/5) (Inactive for new design, no LM	D		2024 ALUMINUM ALLOY (CLAD-ONE-SIDE ONLY) SHEET AND		LM

Revision	Amendment Deviati	on Spec Title	Comments	Accurus Reference
F	FQML-0074-	DDOOLDENENT ODEOLEGATION FOR EDOWY OLDEAGER		LM
A(3)	8	PROCUREMENT SPECIFICATION FOR EPOXY SURFACER ALUMINUM ALLOY (2219) WIRE AND RIVETS		LM
` ′	FQML-1010-	ALUMINUM ALLOY 2024 AND 2124 PLATE, SPECIAL QUALITY (A		
C(1)	10	modification of specification QQ-A-250/4)		LM
G	1	Nitrile-Phenolic Adhesive, Elevated Temperature Curing, Application in Integral Fuel Tanks		LM
С	FQML-3027- 7	PRIMER COATINGS: EPOXY-POLYAMIDE CHEMICAL AND SOLVENT RESISTANT (A MODIFICATION OF MIL-P-23377D)		LM
В	FQML-3101- 3	LUBRICANT, SOLID FILM, CORROSION INHIBITING		LM
-1	FQML-4097- 5	ALUMINUM ALLOY PLATE, AL - 2.8Cu - 1.5Li (1.000 - 6 Inches Thick), FRACTURE TOUGHNESES TESTED		LM
Issue 007				Fokker
27 009		CHROMIC ACID ANODIZING 02-07-2015 CLEANING OF TITANIUM AND TITANIUM ALLOYS		Fokker
015		ALKALINE CLEANING		Fokker Fokker
002		SHOT PEENING OF METAL PARTS		Fokker
015		PICKLING OF ALUMINUM AND ALUMINUM ALLOYS		Fokker
22		APPLICATION OF COLORED CHROMATE COATINGS ON ALUMINUM AND ALUMINUM ALLOYS		Fokker
11		NONDESTRUCTIVE INSPECTION OF METALS (EXCEPT BONDED CONSTRUCTIONS)		Fokker
23		MARKING AND CODING OF PARTS AND ASESEMBLIES		Fokker
012		APPLICATION OF SKYDROL-RESISTANT PRIMER TO METALLIC		Fokker
		SURFACES		
003		VAPOR DEGREASING		Fokker
018		MACHINING GENERAL		Fokker
F D(1)		Titanium Conversion Coating		LM
R(1)		Fuel Tank Coating CADMIUM PLATING (ELECTRODEPOSITED) FOR FERROUS		LM
В		ALLOYS, 180 TO 240 KSI ULTIMATE TENSILE STRENGTH Process SPECIFICATION FOR HEAT TREATMENT, CLEANING		LM
A(2)		AND SURFACE PROTECTION OF 17-4PH AND TYPE 410 CRES CASTINGS		LM
Η		HEAT TREATMENT, FORGING AND Processing REQUIREMENTS, TYPE D6AC STEEL		LM
С		Process SPECIFICATION FOR SHOT PEENING OF METAL PARTS		LM
В		SOLID FILM LUBRICANTS		LM
B(1)	FQPL-1041-	ENGINEERING, Processing AND INSPECTION REQUIREMENTS		LM
A(2)	3	FOR STRUCTURAL FORGINGS IDENTIFICATION OF PARTS		LM
` '	FQPL-1046-	PLATING, BRUSH APPLICATIONS		
B(1)	1			LM
D		Chemical Milling of Metals		LM
Н		Contractor's Finish Specification for F-16 Air Combat Fighter		LM
B(3)		TRACEABILITY REQUIREMENTS FOR F-16 FATIGUE AND FRACTURE CRITICAL PARTS MANUFACTURED FROM ALUMINUM ALLOYS		LM
J(3)	FQPL-3006- 5	APPLICATION OF SOLID FILM LUBRICANTS		LM
Α		PASSIVATION OF CORROSION RESISTANT STEEL ALLOYS		LM
	FQPL-3008-	MARKING OF AIRCRAFT AND AEROSPACE GROUND		1.14
G	9	EQUIPMENT PARTS		LM
C(2)		F-16 PRIME AND PAINT FINISH CRITERIA		LM
B(1)		HEAT TREATMENT OF STEELS (AEROSPACE PRACTICE, Process FOR)		LM
Н		METAL REMOVAL PROCEDURES AND LIMITATIONS		LM
B(2)		FORMING ALUMINUM ALLOYS		LM
B(3)		TRACEABILITY REQUIREMENTS FOR F-16 FATIGUE AND FRACTURE CRITICAL PARTS MANUFACTURED FROM STEEL		LM
-1	FQML-3020-	ALLOYS Descaling		LM
B(3)	3	TRACEABILITY REQUIREMENTS FOR F-16 FATIGUE AND FRACTURE CRITICAL PARTS MANUFACTURED FROM TITANIUM ALLOYS		LM
B(2)		CHROMIC ACID ANODIZE TREATMENT FOR ALUMINUM ALLOYS		LM
S		Process and Quality Control - Adhesive Sealed Integral Fuel Tank Applications		LM
-		PLATING, ELECTRODEPOSITED CHROMIUM ON ALUMINUM		LM
-2		FORMING OF TITANIUM ALLOYS		LM
В	FQPL-3090- 2	THIN-FILM SULFURIC ACID ANODIZE TREATMENT FOR ALUMINUM AND ALUMINUM ALLOYS		LM
		IDENTIFICATION MARKING OF FABRICATED METALLIC PARTS AND		GAC

Revision	Amendment	Deviation	Spec Title	Comments	Accurus Reference
G	-		FABRICATION OF ALUMINUM ALLOYS		GAC
G	-		PEENING OF FERROUS & NON-FERROUS ALLOYS		GAC
D			FORMING OF TITANIUM & TITANIUM ALLOYS		GAC
-			DIE QUENCH FORMING OF STAINLESES STEEL		GAC
В	2		STANDARD MACHINING PRACTICES AND CONTROL OF MACHINED PARTS		GAC
В	2		FORMING OF CARBON,ALLOY,CORROSION AND HEAT RESISTING		GAC
D			INSTL OF SOLID & TUBULAR RIVETS		GAC
С			INSTALLATION OF BLIND RIVETS		GAC
В			INSTL OF HIGH STRENGTH PULL TYPE BLIND RIVETS		GAC
Α			INSTL OF HIGH SHEAR BLIND BOLTS & BLIND NUTS		GAC
A			INSTL OF LOCKBOLTS		GAC
Α			INSTL OF HELICAL THREADED SCREW INSERTS		GAC
A			SWAGED PUSHRODS		GAC
-			DIMPLING FLUSH HEAD MECHANICAL FASTENERS(HOT & COLD)		GAC
A			PREPARATION & INSTALLATION OF MECHANICAL		GAC
-	2		INSTL OF INDEX HEAD INTERFERENCE FIT RIVETS-GIV WING		GAC
L	1		INSTALLATION AND INSPECTION OF BOLTS/SCREWS AND NUTS		GAC
В	1		INSTL OF MECHANICAL		GAC
С			PREPARATION & INSTL OF MECHANICAL FASTENERS IN GRAPHITE	CANCELLED	GAC
В			FASTENERS MECHANICAL PREPARATION	CANCELLED	GAC
В			WET INSTL OF FASTENERS (COMPOSITE RUDDER PROGRAM)	CANCELLED	GAC
В	2		SHRINK FIT INSTL BUSHINGS ON GA A/C		GAC
-			INSTALLATION OF LOCKWIRE		GAC
С			INSTALLATION OF SAFETY CABLES		GAC
-	2		INSTALLATION OF FORCETEC RIVETLESES NUT PLATE SYSTEM		GAC
С			INSTL OF HI-SHEARE TYPE PINS IN CLEARANCE & INTERFER ENCE FI		GAC
Α			INSTALLATION OF SOLID RIVETS IN OVERSIZE HOLES		GAC
-	2		INSTALLATION OF TRANSITION FIT FASTENERS		GAC
В			INSTALLATION OF INDEX HEAD RIVETS, INTERFERENCE FIT		GAC
G			ELECTRICAL BONDING REQUIREMENTS		GAC
-			ZINC CHROMATE PRIME APPLICATION		GAC
N			INTEGRAL FUEL TANK COATING, MIL-C-27725, APPL OF		GAC
D	4		PRIMER COATING, EPOXY, PREP & APPL OF (INCLUDING FINISH		GAC
<u>-</u> В	5		SANDING, SURFACING AND SEALING PRIMERS, PREPARATION AND		GAC
			APPL		
В			PRIMER, EPOXY, CHLORINATED SOLVENT, GENERAL		GAC
Н			PRIMER, EPOXY, WATERBORNE, PREP & APPLICATION CLEANING & CHEMICAL SURFACE		GAC GAC
-			CLEAR DULL VINYL LACQUER APP TO CONTROL DISPLAY & PLACA		GAC
-					GAC
С			LACQUER: ACRYLIC, MIL-L-81352, APPLICATION OF		GAC
С	3		COATING; GLOSES EPOXY FINISH		GAC
A	1		PRESERVATION OF FERROUS & NON-FERROUS METAL SURFACES		GAC
A H	3		CORROSION PREVENTIVE COMPOUND		GAC GAC
B			POLYURETHANE ENAMEL, PREPARATION AND APPLICATION OF PROTECTION AND HANDLING OF MATERIAL AND PARTS		GAC
-			FUEL & OIL RESISTANT COATINGS TO POLYCARBONATE SURFACES		GAC
_			URETHANE TOPCOAT, DESOTO SERIES 1000		GAC
			APPLICATION OF BOESHEILD T-9 WATER DISPLACING COMPOUND		
-					GAC
E			EPOXY TOPCOAT, HIGH-SOLIDS, PHOSPHATE ESTER FLUID RESISTA		GAC
-	3		COATING:POLYURETHANE,RAIN EROSION RESISTANT,APPLICATION		GAC
Α			TOUCHUP OF FASTENERS TO MATCH SURROUNDING STRUCTURE		GAC
Α			DRY FILM LUBRICANT-RESIN BONDED TETRAFLOUROETHYLENE EMRALON		GAC
			ABRASION RESISTANT(ANTI CHAFE)		GAC

Revision	Amendment	Deviation	Spec Title	Comments	Accurus Reference
_			EPOXY COATING FLUID BED PROCESES		GAC
A	1		SOLID DRY FILM LUBRICANT		GAC
Н			SURFACE PREPARATION AND PAINTING PROCEDURE FOR EXTERIORS		GAC
Н			SURFACE PREPARATION AND PAINTING PROCEDURE FOR EXTERIORS OF		GAC
В			PREPARATION OF SURFACES BY ABRASIVE METHODS		GAC
B	2		ACID CLEANING-ALUMINUM AND ALUMINUM ALLOYS		GAC
Н			ACID CLEANING & PASESIVATION OF FERROUS & NICKEL-BASE PARTS		GAC
D			SURFACE PRE-TREATMENT		GAC
F			ALKALINE CLEANING OF FERROUS & NONFERROUS ALLOYS		GAC
-	1		IMMERSION STRIPPING OF PAINT		GAC
F			CLEANING & DESCALING OF TITANIUM		GAC
<u>C</u>			PREP OF SURFACES PRIOR TO STRUCTURAL ADHESIVE BDG		GAC
A			PRE-TREATMENT & ETCHING OF FLUOROCARBON SURFACE		GAC
Α			STRIPPING OF CADMIUM FROM FERROUS, CRES, COPPER, AND COPPER		GAC
Α			STRIPPING OF CHROME PLATING		GAC
-			CLEANING & REFINISHING OF CONTAMINTED ALUMINUM		GAC
-	4		CHROMATE CONVERSION TREATMENT FOR CADMIUM PLATING		GAC
<u>C</u>			PRECISION CLEANING OF OXYGEN SYSTEM TUBING		GAC
В			SOLVENT WIPE CLEANING		GAC
<u>C</u>	3		HEAT TREATMENT OF LOW ALLOY STEELS		GAC
C			HEAT TREATMENT OF WROUGHT PRECIPITATION HARDENABLE		GAC
В	1		HEAT TREATMENT OF MARTENSITIC		GAC
A			HEAT TREATMENT OF AUSTENITIC		GAC
<u>C</u>	-		HEAT TREATMENT OF TITANIUM & TITANIUM ALLOYS		GAC
E	5		HEAT TREATING OF ALUMINUM ALLOYS		GAC GAC
-			HOT ISOSTATIC (HIP) OF CASTING		GAC
- Λ			PLATING OF ALUMINUM ALLOYS		GAC
A F	3		CADMIUM PLATING FOR FERROUS PARTS HEAT BRUSH PLATING OF FERROUS & NON-FERROUS ALLOYS		GAC
В	3		COPPER PLATING (ELECTRODEPOSITED) FOR FERROUS		GAC
В			CHROMIUM PLATING		GAC
			CHEMICAL CONVERSION TREATMENT		GAC
_			APPLICATION OF HEAVY PHOSPHATE		GAC
_			APPLICATION OF PLASMA SPRAY COATING		GAC
-	2		ELECTROLESES NICKEL-BORON PLATING		GAC
-			TUNGSTEN CARBIDE/CARBON COATING		GAC
В			CHEMICAL CONVERSION COATINGS ON ALUMINUM		GAC
-			HIGH VELOCITY OXY-FUEL (HVOF) COATING FOR GIV AND GV LANDING		GAC
-	2		THERMAL SPRAYING OF HIGH VELOCITY OXYGEN-		GAC
F			FUEL(HVOF)COATINGS		CAC
B	1		ANODIC COATING (TYPE IC - BORIC SULFURIC ACID) ABRASION-RESISTANT ANODIC COATINGS (TYPE III)		GAC GAC
N	1		PHOSPHORIC ACID ANODIZING OF ALUMINUM FOR BONDING		GAC
			CHROMIC ACID ANODIZING OF ALUMINUM FOR STRUCTURAL		
A C			METAL BOND ANODIC COATING FOR ALUMINUM AND ALUMINUM ALLOYS	CANCELLED	GAC
В	1		ULTRASONIC QUALITY REQUIREMENT FOR ALUMINUM ALLOY PRODU		GAC
С			ULTRASONIC INSPECTION LOW ALLOY & STAINLESES		GAC
В			ULTRASONIC QUALITY REQ FOR TITANIUM AND TITANIUM ALLOYS		GAC
В			CLAD TEST METHOD,FOR 2024 ALUMINUM ALLOY		GAC
-			CORROSION TEST METHOD, GENERAL, METALS		GAC
D			Epoxy Primer Coating, Low VOC, Diphosphate Ester Hydraulic Fluid Resistant		GAC
A			TITANIUM ALLOY PLATE, DAMAGE TOLERANT GRADE, Ti – 6AI – 2Sn – 2Zr – 2Mo – 2Cr - 0.15Si (ELI)		Material
D			TITANIUM ALLOY PLATE DAMAGE TOLERANT GRADE, TI-6AL-4V (ELI), BETA ANNEALED AND CONDITION F		Material
D			Aluminum Alloy Plate, 2124, T8151, Fracture Toughness Tested		Material
			Aluminum Alloy Plate, 2124, T851, Fracture Toughness Tested		Material
С			ALUMINUM ALLOY 7475 SHEET AND PLATE (ANNEALED		

Revision	Amendment	Deviation	Spec Title	Comments	Accurus Reference
F			Aluminum Alloy Plate, 7050-T7451, Fracture Toughness Tested		Material
В			Two-Part, Room Temperature Curing, Epoxy Adhesive with High Temperature Resilience		LM
J			Two Part Acrylic Adhesive		LM
E			Fast Curing Acrylic Adhesive		LM
С			ADHESIVE, EPOXY PASTE, TWO PART		LM
J			Waterborne Epoxy Primer		LM
C A	-	-	Abrasion Resistant Polyurethane coatings, Teflon filled Processing of Precipitation Hardening Stainless Steels		LM LM
	-		Forming of Aluminum Alloys, Engineering and Inspection		
E	-	-	Requirements		LM
F	-	-	Forging Process, Engineering and Inspection Requirements		LM
Α	_	-	Castings, Aerospace Support Equipment, Engineering and Inspection		LM
A		-	Requirements Chemical Milling of Metals		LM
A	-		Forming of Titanium, Engineering and Inspection Requirements		LM
, \			Forming of Ferrous and Nickel Alloys, Engineering and Inspection		
-	-	-	Requirements		LM
В	_	_	Castings, Aerospace Quality, Engineering and Inspection		l LM I
_			Requirements Drilling/Reaming and Grinding of High Strength Steel and Grinding of		
_	_	_	Chrome Plated Steel Parts, Engineering and Inspection Requirements		l LM
_			This in a race of corr are, Engineering and inspection requirements		Livi
K	-	-	Bolt, Screw, and Nut Installation, General Requirements for		LM
L	-	-	Fastener Installation, Solid Rivets, Blind Rivets, and Blind Bolts		LM
L	-	-	Installation Procedure for Clamps		LM
F	-	-	Installation Procedure for Swaged Grommets		LM
A	-	-	Lockbolts, Installation of		LM LM
K H	-	-	Eddie Bolt System, Installation of Fastener Sealing and Installation		LM
E	-	-	Installation of Structural Panel Fasteners		LM
F	-	-	Installation of Bearings, Staked and Swaged		LM
В	_	-	Fastener Installation, Solid Core Blind Bolts		LM
-	-	-	Fastener Installation, 100° Flush Head Pin With Flush Sleeve		LM
С	-	-	Insert Installation, Screw Thread, M45932/1 and M45932/3		LM
С	-	-	Cold Working of Holes, Engineering and Inspection Requirements		LM
G	_	_	Installation of Expanded Bushings in Titanium and Aermet 100		LM
			Structures		
В	-	-	Installation of Blind Bolts for Hole Filling Installing, Sealing, and Coating of Bearings and Bushings Chilled to		LM
G	-	-	Sub-Zero Temperatures		LM
G	-	-	INSTALLATION OF EXPANDED FUEL FITTINGS		LM
D			Requirements for Ultrasonic Inspection for Bonded and Composite		LM
D	-	-	Structures		LIVI
В	-	-	Requirements for Eddy Current Inspection		LM
С	-	-	Acceptance Criteria for Metal Parts		LM
E	-	-	Inspection, Acceptance Criteria, for Composite Parts and Assemblies		LM
			Inspection, Demonstration Requirements for Nondestructive Inspection		
-	-	-	inopositori, Borneriottatiori requiremente for recitaculare inopositori		LM
Α	-	-	Requirements for Magnetic Particle Inspection Procedures		LM
-	-	-	Requirements for Ultrasonic Inspection Procedures for Metal		LM
Q	-		Hardness and Conductivity Testing, Nondestructive Methods		LM
-	-	-	Acid Etch Inspection of Steel Parts		LM
В	-	-	Inspection, Eddy Current of Fracture/Durability Critical Pins, Bolts and Fasteners with Reduced Initial Assumed Flaw Sizes		LM
-	-	-	Ammonium Bifluoride Etch Inspection of Titanium Alloys		LM
		F35-01-	Requirements for Fluorescent Penetrant Inspection of Metallic Parts		
G		LMA	and Materials		LM
	LMA-	LMA-	Requirements for Etch/Cleaning Prior to Penetrant Inspection		
С	PG001A/F35	QG001			LM
	01		Distinct Commercial Desistant		
-	-	LMA- QH010	Plating, Corrosion Resistant		LM
В	-	-	Conversion Coating of Titanium Alloys		LM
		LMA-	Thin Film Sulfuric Acid Anodize Treatment for Aluminum and		
В	-	QH090	Aluminum Alloys		LM
Α			APPLICATION OF WIPE APPLIED ADHESION PROMOTER		LM
J	-	-	Touchup Requirements for Chemical and Organic Finishes		LM
			APPLICATION OF HIGH TEMPERATURE PRIMER		LM
A			APPLICATION OF HIGH TEMPERATURE EXTERIOR TOPCOAT Application and Control of Organic Finishes		LM
D P	-		Installation Procedure for Bonded Nutplates		LM LM
J	-	-	BONDING WITH GENERAL PURPOSE ADHESIVES		LM
F			BONDING WITH GENERAL FORFOSE ADHESIVES		LM
			FASTENER HOLES IN COMPOSITE AND METAL STRUCTURE,		
L	-	•	PREPARATION FOR AND INSPECTION OF		LM
В	-	_	Lubricant, Solid Film, Air-Drying and Heat-Cured, Application of		LM

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Revision	Amendment	Deviation	1,	Comments	Accurus Reference
A	-	LMA-	Part Bar Code Marking Item Unique Identification of Aircraft Items		LM
E		QN008B	nom ornado racriamodación or 7 morali ricomo		LM
-	-	-	Fabrication of Unique Identification Nameplates for Aircraft Items		LM
В	1		APPLICATION OF TEMPORARY MARKING MATERIAL Coating Compound, Metal Retreatment, Resin-Acid (ASG)		LM MIL
Н	1		Phosphate		MIL
F			Finishes: Organic, Weapons System, Application and Control of		MIL
F			Chemical Conversion Coatings on Aluminum and Aluminum Alloys	SUPERSEDING MIL-C-5541E	MIL
G	1		COATING, EPOXY, HIGH-SOLIDS PERFORMANCE SPECIFICATION, PRIMER COATINGS: EPOXY,		MIL
K			HIGH-SOLIDS		MIL
Н			Solid Film Lubricant		MIL
D	1		LUBRICANT, SOLID FILM, AIR CURED, CORROSION INHIBITING		MIL
E			LUBRICANT, SOLID FILM, EXTREME ENVIRONMENT, NATO		MIL
E	NOT 1		Coating: Polyurethane, Aircraft and Support Equipment Primer Coatings: Epoxy, Waterborne		MIL MIL
F	2		Anodic Coatings for Aluminum and Aluminum Alloys		MIL
C	_		Titanium-Cadmium, Low Embrittlement		MIL
F			Chrome Plate GT220 KSI		MIL
A	NOT 3		Magnetic Particle Inspection REF: ASTM E 1444		MIL
С	NOTICE 2		X-Ray REF: ASTM E 1742 Penetrant Inspection REF: ASTM E 1417-95a	S/S BY ASTM-E1417	MIL MIL
E	NOTICE 2		SELECTIVE (BRUSH PLATING), ELECTRO-DEPOSITION	O/O DI AOTWILLIATI	MIL
J	2		TITANIUM AND TITANIUM ALLOY, SHEET, STRIP, AND PLATE	S/S BY SAE-AMS-T-9046	Material
F	W/Amend 1		INSERT, SCREW – THREAD, LOCKED IN, KEY-LOCKED, MINIATURE AND		MC
Г	W/Amend i		LIGHTWEIGHT		MS
В			INSERTS AND STUDS, LOCKED IN - KEY LOCKED, HOLE		MS
			DIMENSIONS FOR AND ASSSEMBLY OF		iiio
L			HARDNESS AND CONDUCTIVITY TESTING / NONDESTRUCTIVE METHODS FOR VERIFYING HEAT TREAT CONDITION		LM LM
_					
С			Eddy Current Inspection Procedures		LM
K	-3		AMENDMENT 3; ZONE 1A Fracture Critical		LM
L N			Hardness Testing Conductivity Testing		LM LM
C	1		Magnetic Particle Inspection		LM
BH	·		SEALING METHODS, AIRCRAFT		BDS
AC			CLEANING, ALKALINE		BDS
AF			CLEANING, ABRASIVE		BDS
W AE			PICKLING PICKLING ALUMINUM ALLOYS		BDS BDS
E			PICKLING COPPER AND BRASES ALLOYS		BDS
F			PICKLING NICKEL AND COBALT BASE ALLOYS		BDS
K			PICKLING STAINLESES STEEL		BDS
R F			PICKLING TITANIUM AND TITANIUM ALLOYS PICKLING LOW ALLOY STEELS		BDS BDS
E			PICKLING BERYLLIUM		BDS
F			SCALE CONDITIONING, VIRGO SALT BATH		BDS
N			STRIPPING ORGANIC COATINGS; BRUSH OR SPRAY		BDS
			APPLICATION		
Н			STRIPPING ORGANIC COATINGS BY IMMERSION STRIPPING OF ORGANIC COATING BY THE FLASHJET COATING		BDS
С			REMOVAL Process		BDS
			STRIPPING OF ORGANIC COATINGS BY PLASTIC MEDIA		DDG
J			BLASTING (PMB)		BDS
G			CLEANING AND DEOXIDIZING (DPS 9.312)		BDS
G			CHEMICAL REMOVAL OF SMEARED TITANIUM AND ALUMINUM FROM CUTTING TOOL SURFACES		BDS
-			PREPARATION OF ALUMINUM & ALUMINUM ALLOYS FOR SPOT,		DDC
F			STITCH & SEAM WELDING		BDS
U			PASESIVATION OF CORROSION AND HEAT RESISTING ALLOYS		BDS
_			COATING, LOW FRICTION, FLUOROCARBON; APPLICATION OF		
G			23. C.		BDS
			PLATING, CADMIUM ELTRO ; SUPPLEMENT 3 DAC COM'L, C17		
Y			(PERMANENT); SUPPLEMENT 2 BOEING-MISESILES		BDS
т			(PERMANENT)		DDG
T M			PLATING, CHROMIUM ELECTRO PLATING, COPPER ELECTRO		BDS BDS
L			PLATING, COPPER ELECTRO PLATING, ELECTROLESES NICKEL		BDS
E			PLATING, DIFFUSED NICKEL-CADMIUM		BDS
E			PLATING, SILVER		BDS
R			PLATING, NICKEL ELECTRO; SUPPLEMENT 1 DAC COM'L, C17 (PERMANENT)		BDS
F			BRUSH PLATING		BDS
E			PLATING, ACCEPTANCE PROCEDURE FOR CHROMIUM ON		BDS
_			TITANIUM		553

Revision	Amendment	Deviation	Spec Title	Comments	Accurus Reference
Α			ELECTROLYTIC POLISHING, ACCEPTANCE PROCEDURE FOR		BDS
AB			CORROSION RESISTANT ALLOYS ALUMINUM, ION VAPOR DEPOSITION (IVD) OF		BDS
L			PLATING, LOW EMBRITTLEMENT CADMIUM, ELTRO (HIGH		BDS
			STRENGTH STEELS)		
K			VACUUM METALLIZING OF CADMIUM ON METALS COATING, PROTECTION OF STEEL AND TITANIUM DURING		BDS
G			HEAT TREATMENT AND FORMING		BDS
AN			ANODIZING, ALUMINUM ALLOYS		BDS
E			ANODIZE, COLOR COATINGS ON ALUMINUM ALLOYS		BDS
R			COATING, COLORLESES CHEMICAL SURFACE TREATMENT OF ALUMINUM ALLOYS BY THE IMMERSION Process		BDS
J			SURFACE TREATMENT OF MAGNESIUM ALLOYS		BDS
AM			CONVERSION COATING, BRUSH AND SPRAY		BDS
<u>H</u>			PHOSPHATIZING OF FERROUS METALS		BDS
Y			HARDCOATING OF ALUMINUM ALLOYS COATING, MULTICOLORED CHEMICAL CONVERSION OF		BDS
W			ALUMINUM ALLOYS BY THE IMMERSION Process		BDS
G			DOW 17 TREATMENT OF MAGNESIUM ALLOYS		BDS
J			COATING, CHEMICAL CONVERSION OF ALUMINUM ALLOYS FOR	C/C DV MIL O FF44	BDS
С			LOW ELECTRICAL RESISTIVITY BRUSH ANODIZING ALUMINUM ALLOYS	S/S BY MIL-C-5541	BDS
			BRUSH ANODIZE REPAIR OF SCRATCHES AND BLEND MARKS		
E			(DPS 9.89)		BDS
D T			COATING, CHEMICAL CONVERSION OF BERYLLIUM GENERAL PAINTING METHODS AND THNIQUES		BDS BDS
F			PREPARATION AND APPLICATION OF LACQUER (A-A-3165)		BDS
F			PREPARATION AND APPLICATION OF TT-E-489 ENAMEL		BDS
G			PREPARATION AND APPLICATION OF WASH PRIMER		BDS
J			APPLICATION OF CAMOUFLAGE LACQUER (A–A–3164)		BDS
AE			APPLICATION OF EPOXY PRIMER PAINTING OF DOUGLAS COMMERCIAL, C-17, T-38 AND T-45		BDS
AA			AIRCRAFT		BDS
F			APPLICATION OF POLYSULFIDE TO TRANSPARENCY EDGING		BDS
Е			SEAL COATINGS, REINFORCED PLASTIC LAMINATES (DPS		BDS
			4.50–73) POLYURETHANE CORROSION RESISTANT COATING, SPRAY		
AH			APPLICATION OF		BDS
AF			COATING SYSTEM, EPOXY (FR), APPLICATION OF, FOR		BDS
			DOUGLAS COMMERCIAL AND C-17 AIRCRAFT		
AH Y			IMPACT RESISTANT COATING SYSTEM COATING, ANTI-CHAFE		BDS BDS
Н			HEAT RESISTANT URETHANE COATING (DOUGLAS		BDS
П			COMMERCIAL AND C-17 AIRCRAFT)		ВОЗ
Н			WATER-BASE FINISH; DOUGLAS COMMERCIAL AND C-17 AIRCRAFT		BDS
F			INTERIOR POLYURETHANE FINISH, C-17		BDS
D			ORGANOSOL COATINGS (DPS 4.50–126)		BDS
АН			PAINTING OF F/A-18 AND AV-8 AIRCRAFT		BDS
AK			PAINTING AT DETAIL AND ASESEMBLY LEVEL		BDS
N J			FINAL PAINT OF F/A-18 AND AV-8 AIRCRAFT REWORK OF PAINTED SURFACES		BDS BDS
AT			PAINTING OF F–15 AIRCRAFT		BDS
AJ			PAINTING THE MOLDLINE OF F/A-18E/F AND EA-18G TYPE		BDS
			AIRCRAFT FORMING ALLIMINUM ALLOY WROLIGHT PRODUCTS		BDS
AB F			FORMING ALUMINUM ALLOY WROUGHT PRODUCTS FORMING FERROUS ALLOYS		BDS
W			FORMING OF TITANIUM ALLOYS		BDS
R			PEENING		BDS
D			PEENING WITH SHOT-BONDED WHEELS		BDS
C			PEEN FORMING FABRICATING TITANIUM AND TITANIUM ALLOYS (DPS 4.801)		BDS BDS
E			MACHINING AND FORMING OF BERYLLIUM		BDS
F			HOT JOGGLING ALUMINUM ALLOYS (DOUGLAS AIRCRAFT)		BDS
E			FABRICATION OF HEAT RESISTANT ALLOYS (DPS 4.816)		BDS
Υ			GENERAL HEAT TREATING CRITERIA FOR FERROUS MATERIALS SUPPLEMENT 3 DAC COM'L, C17 (PERMANENT)		BDS
-			INDEX TO FERROUS HEAT TREATMENT INDIVIDUAL Process		200
В			SPECIFICATIONS		BDS
Α			HARDENING MARTENSITIC STAINLESES STEELS TO		BDS
			180,000-200,000 PSI HARDENING PH GRADE STAINLESES STEEL TO THE H		
С			ICONDITION		BDS
В			HARDENING PH GRADE STAINLESES STEEL TO CONDITION		BDS
D			CH900 OR CA 850 HARDENING PH GRADE STAINLESES STEELS TO THE RH		ВОЗ
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Revision	Amendment	Deviation	Spec Title	Comments	Accurus Reference
D			HARDENING PH GRADE STAINLESES STEELS TO THE TH		BDS
A			CONDITION ANNEALING ALLOY STEEL		BDS
A			NORMALIZING ALLOY STEELS		BDS
Α			NORMALIZING AND TEMPERING ALLOY STEELS		BDS
Α			HARDENING ALLOY STEELS TO 180,000 PSI MINIMUM AND UNDER		BDS
С			HARDENING ALLOY STEELS TO 200,000 PSI MINIMUM AND OVER		BDS
K			STRESES RELIEF AND EMBRITTLEMENT RELIEF STRESES RELIEF AND EMBRITTLEMENT RELIEF (DOUGLAS		BDS
С			COMMERCIAL AND C-17)		BDS
С			HARDENING OF 440C HEAT TREATMENT OF HP9Ni-4Co30C TO 220.000-240.000 PSI		BDS
Н					BDS
D H			HEAT TREATMENT OF HP 9Ni-4Co20 TO 190,000-210,000 PSI HEAT TREATMENT OF AF 1410		BDS BDS
С			HEAT TREATMENT OF AF 1410 HEAT TREATMENT OF AERMET 100 STEEL		BDS
A			STABILIZATION HEAT TREATMENT OF HIGH ALLOY STEEL		BDS
В			FINAL FORMING AND HEAT TREATING OF 17–7PH TO CONDITION TH1050		BDS
С			HARDENING 431 TO 125,000-145,000 PSI		BDS
F C			HARDENING 300M TO 280,000-300,000 PSI HARDENING 4340 TO 260,000-280,000 PSI		BDS BDS
D			HARDENING OF H-11 STEEL		BDS
В			SUBCRITICAL ANNEALING OF 300M FOR IMPROVED		BDS
С			MACHINABILITY NORMALIZING OF 300M		BDS
C			HARDENING OF 300M TO 280,000 TO 300,000 PSI		BDS
A			VACUUM Processing OF METALS		BDS
Α			VACUUM ANNEALING AND VACUUM DEGASESING OF TITANIUM AND TITANIUM ALLOYS		BDS
Α			AUSBAY HEAT TREATMENT OF ALLOY STEEL		BDS
В			HARDENING OF 300M STEEL (AMS 6419) TO 280,000 TO 300,000 PSI		BDS
AA			GENERAL HEAT TREATING CRITERIA FOR ALUMINUM ALLOYS		BDS
Α			HEAT TREATING ALUMINUM ALLOYS TO THE -O (ANNEALED) AND -01 (FORMERLY -T411) CONDITIONS		BDS
Α			HEAT TREATING OF ALUMINUM ALLOYS TO THE -T42 CONDITION		BDS
Α			HEAT TREATING OF ALUMINUM ALLOYS TO THE -T6/-T62 AND T72 CONDITIONS		BDS
Α			HEAT TREATING ALUMINUM ALLOYS TO THE -T81, -T851, -T8511 AND -T861 CONDITIONS		BDS
D			HEAT TREATING OF ALUMINUM ALLOYS TO THE -T76 AND -T5 CONDITIONS		BDS
В			HEAT TREATING OF ALUMINUM ALLOYS TO THE -T74 CONDITION		BDS
Α			HEAT TREATING OF ALUMINUM ALLOYS TO THE -T73 CONDITION		BDS
Α			STRESES RELIEF OF ALUMINUM ALLOYS		BDS
G			GENERAL HEAT TREATING CRITERIA FOR NICKEL BASE, COBALT BASE, AND RELATED SUPER ALLOYS		BDS
С			AGE HARDENING OF SOLUTION HEAT TREATED INCONEL 718		BDS
R			GENERAL HEAT TREATING CRITERIA FOR ALUMINUM ALLOYS (DOUGLAS COMMERCIAL AND C-17 AIRCRAFT)		BDS
F			STRESES RELIEF OF 2024, 6061, 7050 AND 7075		BDS
G			ANNEALING 2024 AND 6061 TO CONDITION -O		BDS
J			HARDENING 2014 SHEET, PLATE, FORGINGS AND EXTRUSIONS TO CONDITION –T6 OR –T62		BDS
G			HARDENING 7075 SHEET AND PLATE TO THE -T76 TEMPER		BDS
Н			HARDENING 2219 SHEET, PLATE, AND EXTRUSIONS TO THE T6(2) TEMPER		BDS
Н			HARDENING OF 2024 SHEET, EXTRUSIONS, BARS, PLATE AND TUBING TO -T42 CONDITION		BDS
Е			HARDENING OF 7049 FORGED PRODUCTS TO THE -T73		BDS
F			HARDENING 7050 PLATE TO THE –T76 TEMPER		BDS
G			HARDENING OF 6061 SHEET, PLATE, EXTRUSIONS, BAR AND TUBING TO CONDITION -T42		BDS
Н			HARDENING 6061 SHEET, PLATE, EXTRUSIONS, TUBING AND BAR TO CONDITION –T6		BDS
Н			ANNEALING 7050, 7075, AND 7475 SHEET, PLATE, EXTRUSIONS, FORGINGS, AND BARS TO CONDITION -O		BDS
Н			HARDENING 7050 EXTRUSIONS TO THE -T76 TEMPER		BDS
			HARDENING 7075 SHEET AND PLATE UP TO 1.0 INCH TO		BDS

Revision	Amendment	Deviation	Spec Title	Comments	Accurus Reference
	Amenament	Deviation	HARDENING 7075 PLATE GREATER THAN 1.0 INCHES THICK,	Comments	
Н			ALL EXTRUSIONS, AND FORGINGS TO -T6		BDS
Н			HARDENING 7050 FORGINGS, PLATE AND EXTRUSIONS TO THE _T74 TEMPER		BDS
Н			HARDENING 7075 EXTRUSION TO THE -T76 TEMPER HARDENING 7475-0 ALCLAD (DMS 2234) SHEET TO THE -T761		BDS
F			TEMPER		BDS
F			HARDENING 7475-0 BARE SHEET (DMS 2281) TO THE -T761 TEMPER		BDS
Е			HARDENING 2004 SHEET TO THE -T6(2) TEMPER		BDS
D			HARDENING OF 2219 SHEET AND PLATE FROM THE -T31, -T351, -T37 CONDITION TO THE -T81, -T851, -T87 CONDITION		BDS
D			HARDENING 7475 SHEET TO THE -T61 CONDITION		BDS
Н			HARDENING 2024 SHEET, PLATE, EXTRUSIONS, BAR, AND TUBING TO –T62		BDS
E			HARDENING OF 2024 FROM THE -T3 TO THE -T81 CONDITION OR FROM THE -T351 TO THE -T851 CONDITION		BDS
E			HARDENING OF 6013 SHEET TO CONDITION -T42		BDS
E			HARDENING OF 6013 SHEET TO CONDITION –T62 HARDENING 7075 FORGINGS, EXTRUSIONS AND PLATE TO THE		BDS
Н			173 TEMPER GENERAL HEAT TREATING CRITERIA FOR TITANIUM ALLOYS		BDS
L			(DPS 6.33)		BDS
М			STRESS RELIEF PROCEDURE – TITANIUM ALLOYS (DPS 6.33)		BDS
Н			ANNEALING PROCEDURE – TITANIUM ALLOYS (DPS 6.33) BETA STABILIZATION TREATMENT OF 6AI–6V–2Sn TITANIUM		BDS
G			ALLOY BAR, DMS 1887; AND SHEET, STRIP AND PLATE, DMS 1879		BDS
F			HARDENING OF Ti-15V-3Cr-3Sn-3AI SHEET AND STRIP, DMS 2237		BDS
Е			HARDENING OF Ti-3AI-8V-6Cr-4Mo-4Zr BAR AND WIRE, DMS 2267		BDS
F			GENERAL HEAT TREATING CRITERIA FOR TITANIUM ALLOYS		BDS
С			HARDENING OF 6AI-4V TITANIUM ALLOY SHEET (MIL-T-9046, TYPE III, COMP. C)		BDS
D			ANNEALING PROCEDURE – TITANIUM ALLOYS		BDS
М			STRESES RELIEF PROCEDURE – TITANIUM ALLOYS		BDS
Α			HARDENING OF Ti-13V-11Cr-3AI SOLUTION HEAT TREATED AND COLD WORKED WIRE FOR SPRING APPLICATIONS		BDS
Α			AGING OF Ti-3A1-8V-6Cr-4Mo-4Zr SOLUTION HEAT TREATED WIRE TO THE STA CONDITION FOR SPRING APPLICATIONS		BDS
Α			SOLUTION HEAT TREATING AND AGING OF Ti-15V-3Cr-3Sn-3AI SHEET AND STRIP		BDS
В В			ANNEALING AZ–31B (ANY CONDITION) STRAIN RELIEF OF COPPER BASE ALLOY SPRINGS		BDS BDS
В			ANNEALING 19–9DL		BDS
В			HEAT TREATMENT OF 1095 BELLEVILLE WASHERS		BDS
K			HEAT TREATMENT OF BERYLLIUM COPPER ALLOYS		BDS
C			HARD SURFACING OF F/A-18 ARRESTING HOOK POINTS HARD SURFACING AND HEAT TREATMENT OF ARRESTING		BDS
В			HOOK POINT P/N DA327M5407		BDS
Н			HARD SURFACING AND HEAT TREATMENT OF ARRESTING HOOK POINTS		BDS
J			HEAT TREATMENT AND SURFACING OF ARRESTING HOOK POINT P/N 32-84067		BDS
CG			MARKING OF FABRICATED PARTS ELECTROETCH MARKING OF METAL PARTS AND ASESEMBLIES		BDS
L			LELOTTOL TOTTWANNING OF WILLTAL PARTS AND ASESEMBLIES		BDS
G			MARKING C-17 TUBE ENDS		BDS
С			DOT PEEN MARKING OF METAL PARTS IDENTIFICATION OF PARTS AND ASESEMBLIES (DOUGLAS		BDS
Т			COMMERCIAL AND C-17 AIRCRAFT)		BDS
K			FLUID LINES; IDENTIFICATION OF (DPS 3.22–17) MARKING METHODS AND MATERIALS (DPS 3.27, –1, –2, –3, –4,		BDS
W			-5, -7)		BDS
F			MARKING METHODS AND MATERIALS; MARKING BY VIBRATORY TOOL (DPS 3.27-5)		BDS
Р			MARKING METHODS AND MATERIALS; TEMPORARY MARKINGS (DPS 3.27-7)		BDS
A			DOT PEEN MARKING OF C-17 AND COMMERCIAL METAL PARTS		BDS
D			MARKING OF ITEMS WITH A 2D DATA MATRIX CODE MARKING OF ITEMS WITH A 2D DATA MATRIX CODE (ST.		BDS
D			CHARLES WEAPONS [NAVWEPS] AND AIR FORCE PROGRAMS		BDS
M			IDENTIFICATION MARKING OF METALS		BDS
M M			BEARINGS; INSTALLATION BY ROLLER STAKING BUSHINGS, INSTALLATION OF		BDS BDS
íVI			DUST HINGS, HINSTALLATION OF		פחפ

Revision	Amendment	Deviation	Spec Title	Comments	Accurus Reference
Revision	Amendment	Deviation	BUSHINGS, INSTALLATION OF; FORCE MATE METHOD (F–18	Comments	Accuras reference
AF			AND AV-8) BUSHINGS AND BEARINGS; INSTALLATION AND STAKING OF		BDS
Р			(DPS 1.33–17)		BDS
D			ANNULAR GROOVED BEARINGS; INSTALLATION OF (DOUGLAS COMMERCIAL AIRCRAFT)		BDS
D			BEARINGS AND BUSHINGS, SINTERED, POROUS (DOUGLAS AIRCRAFT)		BDS
М			FASTENERS, ADHESIVE BONDED; INSTALLATION OF (DPS 3.67–78)		BDS
W			FASTENERS, SOLID RIVETS; INSTALLATION OF		BDS
BC			FASTENERS, BOLTS AND SCREWS: INSTALLATION OF STUDS, FLUSH-HEAD, SELF-CLINCHING AND STANDOFFS,		BDS
D			SELF-CLINCHING		BDS
N C			INSERTS, HELICAL COIL; INSTALLATION OF INSERTS, HELI-COIL, REPAIR TYPE; INSTALLATION OF		BDS BDS
U			FASTENERS, SOLID RIVETS; INSTALLATION OF (BOEING-LONG BEACH)		BDS
AD			PROTECTION OF PARTS DURING FABRICATION AND TEMPORARY STORAGE		BDS
Т			SHEET METAL AND EXTRUSIONS, REQUIREMENTS AND ACCEPTANCE CRITERIA FOR PARTS FABRICATED FROM		BDS
K			METALLIC MATERIALS AND PARTS; STRAIGHTENING OF		BDS
M			USE OF TORQUE WRENCHES AND ADAPTORS		BDS
V			CHEMICAL MILLING		BDS
W			CHEMICAL MILLING OF ALUMINUM ALLOYS MASKING AND SCRIBING FOR CHEMICAL MILLING		BDS BDS
H			CHEMICAL MILLING UNDERCUTS		BDS
E			CHEMICAL MILLING OF FERROUS AND NICKEL BASE ALLOYS		BDS
K			CHEMICAL MILLING OF TITANIUM AND TITANIUM ALLOYS		BDS
D			CHEMICAL MILLING OF MAGNESIUM ALLOY PARTS		BDS
R			DEBURRING, BLENDING, AND SANDING OF METAL PARTS		BDS
С			ASESEMBLY SHOP PRACTICE INDEX (DOUGLAS AIRCRAFT)		BDS
AT			ASESEMBLY SHOP PRACTICE (DOUGLAS COMMERCIAL AND C-17 AIRCRAFT)		BDS
J			ASESEMBLY SHOP PRACTICE, OVERSIZE FASTENER INSTALLATION (C-17 AIRCRAFT)		BDS
D			FABRICATION PRACTICES FOR METALS; MINIMUM (DOUGLAS AIRCRAFT)		BDS
R			FABRICATION PRACTICES; GENERAL (DOUGLAS COMMERCIAL AND C-17 AIRCRAFT)		BDS
E C			HIGH STRENGTH STEELS, MACHINING AND GRINDING OF HIGH STRENGTH STEELS, MACHINING OF		BDS BDS
D			ALPHA-CASE DETECTION ON TITANIUM		BDS
AF			MAGNETIC PARTICLE INSPECTION		BDS
AU			PENETRANT INSPECTION		BDS
K			HARDNESES TESTING OF PARTS AND MATERIALS		BDS
К			TEMPER ETCH INSPECTION FOR MACHINED OR GROUND		BDS
			SURFACES ON HARDENED STEEL PARTS		
R			RADIOGRAPHIC INSPECTION – GENERAL		BDS
J			RADIOGRAPHIC INSPECTION OF METALLIC AND COMPOSITE HONEYCOMB ASESEMBLIES, DOUBLERS, TRIPLERS, AND STRUCTURAL PARTS		BDS
D			RADIOGRAPHIC INSPECTION OF ELECTRONIC COMPONENTS		BDS
G			COMPUTED RADIOGRAPHIC INSPECTION		BDS
Α			RADIOGRAPHIC INSPECTION OF RIGID CERAMIC INSULATION		BDS
G			EDDY CURRENT DETERMINATION OF ELECTRICAL CONDUCTIVITY FOR ALUMINUM ALLOYS		BDS
С			STRESES CORROSION TESTING OF ALUMINUM ALLOYS		BDS
P			ULTRASONIC INSPECTION OF WROUGHT METALS		BDS
G			ULTRASONIC INSPECTION OF WELDS		BDS
D			ULTRASONIC INSPECTION OF METAL TUBING		BDS
J			ULTRASONIC INSPECTION OF FINISH-MACHINED PARTS, PARTS MACHINED TO AN INTERMEDIATE STAGE, THIN PARTS, AND THIN MATERIALS		BDS
AA			ULTRASONIC INSPECTION OF COMPOSITE LAMINATES, STRUCTURES, AND HONEYCOMB ASESEMBLIES SUPPLEMENT 1 AIS		BDS
F			ULTRASONIC INSPECTION OF METALLIC, BONDED OR BRAZED, HONEYCOMB ASESEMBLIES AND STRUCTURES		BDS
A			ULTRASONIC RESONANCE C-SCAN INSPECTION OF LOW RATE PRODUCTION COMPOSITE PARTS AND ASSEMBLIES		BDS
G			HARDNESES INSPECTION OF METALS (DPS 1.05, -1, -2, -7)		BDS
Н			INFRARED THERMAL INSPECTION		BDS
Е			EDDY CURRENT INSPECTION, GENERAL		BDS
G			EDDY CURRENT INSPECTION AND MEASUREMENTS WITH		BDS
			PHASE SENSITIVE MEMORY SCOPES		
D			EDDY CURRENT INSPECTION OF METAL TUBING		BDS

Accurus Aerospace Athens, LLC Processing Specifications List

Revision	Amendment	Deviation	Spec Title	Comments	Accurus Reference
F			ACCEPTANCE CRITERIA FOR NONDESTRUCTIVE TESTING OF F-15 BONDED ASESEMBLIES AND COMPONENTS		BDS
D			ULTRASONIC THICKNESES MEASUREMENTS		BDS
NC			ADHESIVE PRIMER COLOR STANDARDS, FABRICATION AND ACCEPTANCE OF		BDS
D			COATING THICKNESES MEASUREMENT		BDS
Α			COATING THICKNESES MEASUREMENT BY DIRT READOUT EDDY CURRENT INSTRUMENTS		BDS
L			NONDESTRUCTIVE TESTING PERSONNEL QUALIFICATION AND CERTIFICATION		BDS
F			ULTRASONIC RESONANCE INSPECTION OF BONDED ASSEMBLIES		BDS
F			EDDY SONIC INSPECTION		BDS
G			ACCEPTANCE & TESTING PROCEDURE FOR STEEL FORGINGS		BDS
Т			ACCEPTANCE PROCEDURE FOR ALUMINUM ALLOY FORGINGS		BDS
Y			HARDNESES AND ELECTRICAL CONDUCTIVITY INSPECTION ACCEPTANCE CRITERIA FOR METALS SUPPLEMENT 8 DAC COM'L, C17 (PERMANENT)		BDS
L			TITANIUM FORGINGS, ACCEPTANCE AND TESTING PROCEDURE FOR		BDS
D			SURFACE INSPECTION REQUIREMENTS FOR ALUMINUM, MAGNESIUM AND STEEL FORGINGS		BDS
V			AUTHORITY FOR MATERIAL SUBSTITUTION		BDS
С			AUTHORITY FOR MATERIAL SUBSTITUTIONS: F-18 AIRCRAFT		BDS
AA			MACHINED PARTS, REQUIREMENTS AND ACCEPTANCE CRITERIA FOR		BDS
G			SURFACE ROUGHNESES CONTROL (DOUGLAS AIRCRAFT)		BDS
В			FIRST ARTICLE ENGINEERING EXAMINATION (FAEE)		BDS
BG			AGE/SHELF LIFE CONTROL REQUIREMENTS		BDS
В			Process CONTROL REQUIREMENTS		BDS
A			DETERMINING STATISTICAL CONTROL		BDS
Α			MEASURING Process CAPABILITY		BDS
A			DOCUMENTING A Process		BDS
Α			VERIFICATION METHODS AND TOOLS		BDS